



BASIC PART NUMBER SEE NOTES FOR EXPLANATION OF PART NUMBERING	L
M8AB12 (THREADED TO HEAD)	12
M8AB16 (THREADED TO HEAD)	16
M8AB20 (THREADED TO HEAD)	20
M8AB25 (THREADED TO HEAD)	25
M8AB30	30
M8AB35	35
M8AB40	40
M8AB45	45
M8AB50	50
M8AB55	55
M8AB60	60
M8AB65	65
M8AB70	70
M8AB75	75
M8AB80	80
M8AB90	90
M8AB100	100
M8AB135	135

EXTENDED PART NUMBERS		
MATERIAL	STAINLESS STEEL	STEEL
ADD TO END OF BASIC P/N	-12	-5
FINISH	POLISH	BLACK OXIDE
ADD "H" TO BEGINNING OF P/N FOR HEX HEAD		

PROPRIETARY

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NOTES

1. BREAK SHARP EDGES .003"-.012"
2. HEAT TREAT PER AMS-H-6875
3. ROLL THREADS AFTER HEAT TREAT
4. IMPRESSION STAMP HEAD AS SHOWN
5. REFERENCE (REF) DIMENSIONS FOR DESIGN PURPOSES ONLY - NOT AN INSPECTION CRITERIA.

REVISIONS

CHANGE	DATE	CHANGED BY

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:
 .XX ± .010 L ± .2
 .XXX ± .005

MATERIAL: SEE CHART

FINISH: SEE CHART

SURFACE FINISH:
 ENERGY AS NOTED

HEAT TREAT:

DRAWN BY: DATE

D.R.D. 6/14/06

CHECKED BY: DATE

APPROVED DATE

REF:

N



PART NUMBER PART DESCRIPTION
 SEE TABLE 6mm ACCESSORY BOLT-HEX HEAD

UNCONTROLLED
 DO NOT SCALE DRAWING